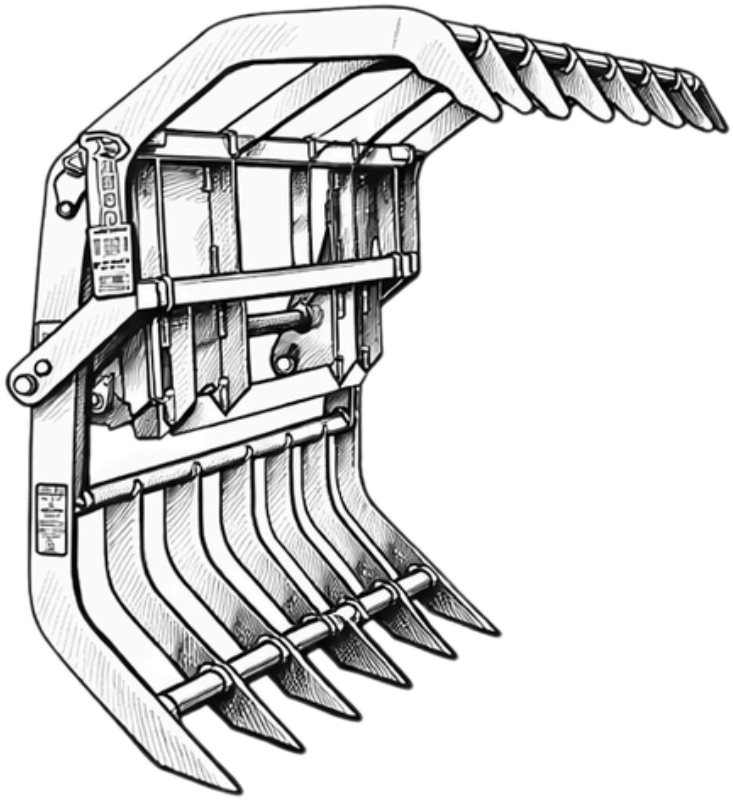
ANBO EQUIPMENT MANUAL

CLASP-IT™ MECHANICAL GRAPPLE



OWNER'S MANUAL
ANBO MGR45 mechanical grapple
Installation • Adjustment • Operation • Care

READ BEFORE INSTALLATION, OPERATION OR SERVICE

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Welcome to CLASP-IT™

Thank you for choosing the ANBO CLASP-IT™ mechanical grapple. Its adjustable linkage uses your tractor loader's curl motion to control the grapple without a third-function hydraulic circuit.
Read this manual and your tractor/loader manuals before installation or use. Correct fitment, careful adjustment and routine inspection are essential to safe operation. Contact ANBO if any instruction or operating limit is unclear.



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Colville, WA 99114

(888) 762-6218

www.anbomfg.com

Using This Manual

SCOPE AND USE

This manual covers the ANBO CLASP-IT™ MGR45 mechanical grapple for compatible compact-tractor loaders. It does not cover ANBO hydraulic grapples.
Read this manual with your tractor and loader instructions. Use only the tractor, mount, Cross Bar and linkage configuration confirmed by ANBO. Do not change machines or loader geometry without a new fitment review.
"Right" and "left" mean the operator's right and left while seated and facing forward.

MECHANICAL CONTROLS

The Cross Bar and Adjustable Links use loader curl motion to control the jaw and rake together. In these setup instructions, curl up opens the grapple and curl down closes it. These describe attachment motion, not a universal joystick direction.
Test the response from the seat without a load. Curling up can release material; do not treat rollback as an independent way to secure a load.

INTENDED APPLICATIONS

Handle brush, limbs, logs and loose debris that can be securely contained. Match the material and working conditions to the machine and attachment.
CLASP-IT™ is not intended for digging embedded roots or rocks. Do not ram objects, push over trees, pry, side-load or twist the attachment. Attachment weight and load position reduce available loader payload; horsepower is not a lifting-capacity rating.

OWNER SUPPORT

Keep these instructions available to every operator. For fitment, replacement parts or service assistance, contact ANBO Attachments at (888) 762-6218 or www.anbomfg.com. Clear photos of the tractor, loader, mount and affected component help ANBO identify the correct guidance.

Safety Essentials

SAFETY GUIDELINES

Read and understand this manual, the tractor/loader manuals and every safety label. Only trained operators familiar with the equipment may operate.

- Never operate while impaired by alcohol, drugs, fatigue or medication.
- Start and operate only from the designated operator's seat. Use the seat belt, protective structures and restraints required by the machine manufacturer.
- Keep guards, shields and interlocks in place. Never bypass an interlock.
- Keep bystanders, children, pets and livestock outside the entire work and travel area. Stop if anyone enters.
- Keep everyone out of the space between the loader and attachment during connection or movement.
- Keep hands, feet, hair and clothing away from jaws, pivots, links and the Cross Bar. The linkage can move whenever loader geometry changes.
- Check overhead and side clearance. Watch for utilities, branches, buildings and uneven ground.
- Empty, lower, park and shut down before leaving the seat. Follow page 13.
- Store the attachment securely, away from children and traffic.

PERSONAL PROTECTIVE EQUIPMENT

Wear protective footwear, eye protection and suitable gloves for handling sharp material or components. Use hearing, head and respiratory protection when required by the task or exposure.

Wear close-fitting clothing and secure loose hair. Remove dangling items. PPE does not replace guards, operator restraints, safe distances or correct procedures. Avoid distractions and headphones that interfere with hearing warnings.






Safety Labels

INSPECT LABELS BEFORE USE
Keep every label clean, present and readable. Obtain replacements for damaged, missing or unreadable labels from ANBO before operating.
Match replacements to the correct location for your attachment. Replacement components must carry the applicable warnings.
The decals below illustrate crushing and pinch hazards. They are examples, not a complete placement guide for every configuration. Contact ANBO if the correct labels or locations are unclear.

REPLACING LABELS
1. Obtain the correct label and location from ANBO.
2. Clean and dry the surface; remove dirt, grease and loose material.
3. Peel, position and press firmly. Smooth outward to remove air bubbles.
Never cover, remove or alter safety labels.

DECAL EXAMPLES — MATCH YOUR ATTACHMENT





Safety Symbols & Notices

RECOGNIZE THE SAFETY ALERT SYMBOL
This symbol identifies a personal-injury hazard. Read the accompanying message and follow its precautions before continuing. Safe operation depends on training, attention and correct use during installation, transport, operation, maintenance and storage.

UNDERSTAND SIGNAL WORDS
DANGER: A hazard that will cause death or serious injury if it is not avoided.
WARNING: A hazard that could cause death or serious injury if it is not avoided.
CAUTION: A hazard that could cause minor or moderate injury if it is not avoided.

UNDERSTAND SPECIAL NOTICES
IMPORTANT identifies instructions needed to prevent equipment or property damage.
NOTE provides additional operating or maintenance information.
These notices do not replace personal-safety warnings.



Safety Alert Symbol

NO RIDERS OR PERSONNEL LIFTING
Never carry riders on the machine or attachment. Never use the grapple as a work platform or personnel carrier. Riders can obstruct visibility, interfere with control, fall or be struck by material.

Operator & Machine Safety

⚠ CHILD SAFETY
Keep children outside the entire work and travel area under the supervision of a responsible adult. Never assume a child remains where last seen.
• Check around and behind the tractor before moving. Use extra care near blind corners, buildings, shrubs and parked vehicles.
• Stop if a child enters the area.
• Never carry a child on the tractor or grapple. Do not allow children to operate or play on the equipment.
• Store the attachment where children cannot climb on or approach it.

WARNING — UNEXPECTED LINKAGE MOVEMENT
Jaw, rake and link movement is controlled by loader motion and attachment geometry. Keep clear of all pinch and crush points. A stopped engine does not mechanically secure a raised loader or jaw.

⚠ WARNING — STABILITY AND CAPACITY
Use only the tractor, loader and mount confirmed for CLASP-IT™. Follow the machine's lift chart, ballast instructions and operating limits. Count the attachment's weight when determining available payload.
Carry the load low and centered. Never exceed the lowest machine, loader, mount or attachment limit. A horsepower class is not a payload rating.

HOST MACHINE HYDRAULICS
CLASP-IT™ has no auxiliary grapple hoses or cylinders; the tractor's loader still uses hydraulics. Follow its pressure-relief and service instructions. Keep skin away from pressurized leaks. Never use hands to find a leak or loosen a pressurized fitting. Suspected fluid injection requires emergency medical attention even if the wound looks minor.

Load & Linkage Safety

⚠ WARNING — CRUSHING AND FALLING LOADS

- Keep everyone away from jaws, links, loader arms and material. Never allow anyone beneath raised equipment or a load.
- Contain and center material before lifting. Do not lift items that can roll, slip through the tines or enter the operator's area.
- Test grip and balance close to the ground with everyone clear. Lower immediately if material shifts or grip becomes unreliable.
- Never drive toward a person or animal trapped against a fixed object.
- Raise material only as high as needed for placement, with the tractor stopped on firm, level ground.
- Stop if a locking device, link, pin, retainer or structural component becomes loose, worn or damaged.

WARNING — CURL MOTION CAN RELEASE MATERIAL

Curl up opens the grapple; curl down closes it. Jaw grip and rake angle change together. Do not curl up to roll a load back as though this were a bucket with an independent hydraulic clamp.

Watch the load and jaw response during every movement. Stop and lower the load if grip changes. Practice unloaded before handling material, and open only when the material is safely supported for release.

UTILITIES AND VISIBILITY

Keep the tractor, loader, grapple and load outside required electrical-line clearances. Locate utilities before ground-disturbing work; in the United States, contact 811.

If visibility is obstructed, stop and use a safe plan or trained spotter. Agree on signals. The spotter must stay outside travel, crush and falling-object zones; stop if visual contact is lost.

Fitment & Pre-Use Checks

⚠ ATTACHMENT-SPECIFIC WARNINGS

- Never lift people, use the grapple as a work platform, or support/lift the tractor with it.
- Never tow, recover, lift or push another machine.
- Do not ram the ground, piles or fixed objects, push over trees, pry, side-load or twist the grapple. Excessive force can bend tines or damage the linkage; abuse damage is not covered by warranty.
- Do not dig embedded roots or rocks or wedge material between the tines.
- Do not modify the attachment, loader Cross Tube or linkage. Use the ANBO-supplied hardware and approved replacement parts.
- Never use jaw pressure as a transport tie-down.
- Keep every pin, washer, lynch pin and locking tab installed and secure.

TRACTOR AND LOADER COMPATIBILITY

CLASP-IT™ is designed for compatible compact tractors in the 20–45 engine-horsepower range. A loader lift capacity of at least 1,000 lb is recommended; this is not permission to carry a 1,000 lb load.

The loader must have the open, unobstructed Cross Tube and geometry confirmed by ANBO. Mechanically self-leveling loaders are not compatible.

Confirm the mount, loader model, Cross Bar, spacers and links with ANBO. Attachment weight, load position, ballast and terrain affect available capacity.

BEFORE FIRST OPERATION

Inspect the attachment, mount, links, stops, hardware and retainers. Correct shipping damage, cracks, wear or missing parts before use. Lubricate fitted grease points.

Complete installation and adjustment on pages 11–12. Test full permitted loader/jaw movement without a load, checking clearance and pin security, then practice with a small, stable load.

Keep all operating instructions available. If fitment, movement or limits are unclear, contact ANBO before operating.

Cross Bar & Installation

PREPARE SAFELY
Use only the tractor/loader and mount confirmed by ANBO. Clear the area and support the empty grapple on firm, level ground. Shut down before hands-on work.
Never work beneath an unsupported loader or attachment. Hands-on work requiring raised parts must use the loader manufacturer's mechanical support and secure supports for the jaw/rake. Hydraulics alone are not support. If safe support cannot be achieved, have ANBO or a qualified installer complete the work.

INSTALL THE CROSS BAR
1. Remove the lynch pin, washer, nut, spacer and cone from one end of the Cross Bar Assembly. Keep parts in order.
2. Slide the Cross Bar through the loader's approved Cross Tube.
3. Refit the cone, spacer and nut. Adjust both nuts to seat the cones and center the bar. The exposed bar lengths on each side of the loader must match within ⅛ inch.
4. Tighten the nuts with the supplied wrench. Retain the washers and lynch pins for the link connections. Do not operate with retainers missing.

MOUNT THE GRAPPLE AND CONNECT THE FIRST LINK
5. Lay the Adjustable Links back on the ground, clear of the mount. Couple the grapple using the loader's mount-specific instructions and verify every lock and retainer is fully engaged.
6. From the seat, raise only enough for free articulation. Park, shut down and mechanically secure the loader and attachment before approaching the links. Stay out of crush zones.
7. With the parts supported and the link unloaded, remove the Cross Bar washer and lynch pin as needed. Swing one Adjustable Link into position and place its eye over the Cross Bar end. Refit the washer, then fully secure the lynch pin.
8. Adjust and connect the opposite link as described on page 12. Both links and all retainers must be secure before operation.
Never move loader controls while anyone is handling the linkage.

INSTALLATION VIDEO

Scan this code or click the link below
to watch the CLASP-IT™ installation video.

youtu.be/b_PD5bogjpA

Use alongside pages 10–12 and your tractor/loader manuals.

Linkage Adjustment

ADJUST ONLY WHEN SAFELY SUPPORTED
Before every hands-on adjustment, park, shut down and securely support the loader, jaw and rake. Unload the link before removing a pin or changing its length. Return to the seat before moving the loader; keep everyone clear.

GENERAL-USE / FORWARD RAKE SETTING
1. From the seat, slowly curl up to open the grapple. Use only the loader's permitted range. Stop at the Grapple Open Stop; do not force movement beyond it.
2. Safely support and shut down. Lengthen the first Adjustable Link until the Open Stop engages. On some loaders the stop is reached before full curl; this limits the rake angle.
3. Set the second link to the same length and install it with its washer and lynch pin. Tighten the Locking Tab against each link body to secure the setting.
4. From the seat, slowly curl down without a load until the grapple closes against the rake. Confirm free movement, secure pins and clearance through the permitted range.

REARWARD / OVER-THE-TOP SETTING
5. Slightly open the grapple so it is not tightly clamped against the rake, then complete the safe support/shutdown procedure before adjustment.
6. Lengthen both links equally, keeping within the thread limit below. This swings the rake rearward.
7. From the seat, curl down through the loader's permitted range. Safely support and shut down again, then shorten the links until the rake contacts the grapple. Secure both Locking Tabs.

THREAD EXPOSURE LIMIT
Never expose more than 4 inches of threads at either end of either Adjustable Link. Keep both links at equal length. Do not force the loader, jaw or linkage past a stop or interference point.

MARK AND RECHECK
Mark the tested forward and rearward settings with a paint pen for repeatable adjustment. Use settings between these positions only after verifying safe clearance and operation.
Check and retighten Cross Bar nuts after initial operation and again after approximately 30 minutes as the cones seat. Inspect nut tightness daily during routine care.
After any adjustment, repeat the unloaded movement and clearance checks before use.

Operation & Detachment

PRE-OPERATION AND MATERIAL HANDLING

Inspect mount locks, Cross Bar nuts, links, Locking Tabs, pins, washers, lynch pins, stops, labels and lubrication. Repair damage before use. Clear the area, wear appropriate PPE and secure operator restraints.

1. Approach slowly with the load centered. Curl up to open, position the rake to support the material, then curl down slowly to close.
2. Lift only enough to test grip and balance. If material shifts, lower it and reposition or reduce the load. Do not lift a load that cannot be securely contained.
3. Travel slowly with the load low. Watch long material and avoid holes, soft edges and slopes. Follow the tractor's slope limits and ballast instructions. Avoid turning across slopes.
4. Watch jaw response: curling up opens the grapple and can release the load. Stop and lower if grip changes or loader motion becomes abnormal.
5. For placement, stop on firm, level ground. Raise only as needed, set material onto stable support, then open slowly. Keep everyone clear; do not shake or drop the load.

SAFE SHUTDOWN

Empty the grapple, park on firm, level ground and lower it to stable support. Place controls in park/neutral and engage the parking brake as directed by the tractor manual. Shut down and relieve loader pressure by the machine's procedure; remove the key after relief and wait for motion to stop.

DISCONNECT LINKS BEFORE UNLATCHING THE MOUNT

1. Support the loader, jaw and rake securely so neither Adjustable Link carries force. Keep out of crush zones; never rely on hydraulics alone.
2. With the machine shut down, remove the lynch pin and washer at each Cross Bar connection and disconnect both link eyes. Control and secure the links clear of the mount and travel path. Keep washers and pins with the assembly.
3. Verify both links are disconnected before releasing the loader mount. Follow its exact unlocking procedure; handle manual locks only with the machine shut down.
4. From the seat, with restraints secured and everyone clear, restart and disengage the mount slowly. Back away without catching the links or other components.

The Cross Bar may remain on the loader only when securely retained and clear of other attachments and all permitted movement. Never back away with a link still connected.

Care & Lubrication

SAFE SERVICE
Empty, lower, park and shut down as directed on page 13 before inspection, cleaning or lubrication. Keep everyone away from controls. Never rely on hydraulics to support a raised loader, jaw or rake; use approved mechanical supports and stay out of crush zones.
Inspect the mount, Cross Bar, cones, nuts, links, Locking Tabs, pins, washers, lynch pins, stops and structure before use. Repair damage or missing parts before operation. Use the supplied wrench for Cross Bar nuts; obtain any required fastener torque from ANBO rather than guessing.

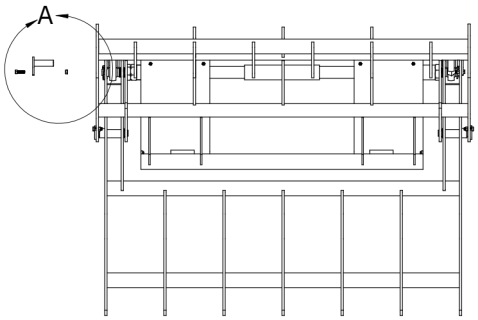
LUBRICATION
Use multi-purpose grease at fitted lubrication points every 10 operating hours. Clean each fitting, apply grease as required until visible at the lubricated joint, then wipe away excess. Check more often in dirty or wet service. Do not force a blocked fitting. Locate fittings on the actual attachment; do not assume every pivot has a zerk.

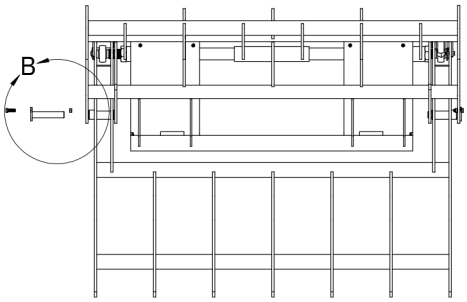
CLEANING AND STORAGE
Remove debris, inspect wear and touch up damaged paint. Store the empty grapple securely on firm, level support, away from children and traffic. Store under cover when possible; prevent trapped moisture. Protect exposed metal with a compatible corrosion protectant.
Before reuse, inspect labels, hardware and lubrication, then repeat mounting, adjustment and clearance checks.

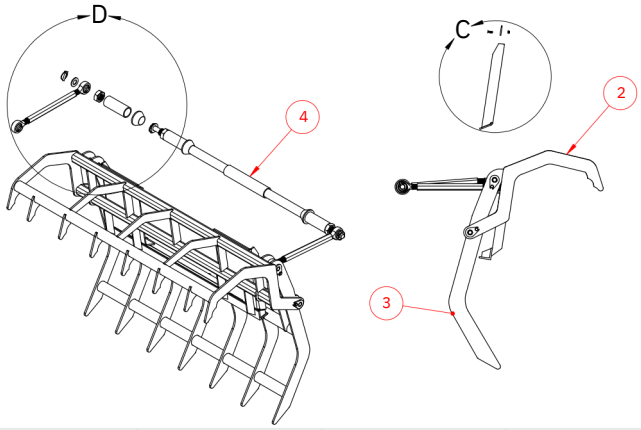
Service interval	Maintenance task
Before each use	Inspect mount, links, pins, retainers and stops.
Every 10 hours	Grease fitted pivot points with multi-purpose grease.
After initial use	Check and retighten Cross Bar nuts.
After 30 minutes	Recheck Cross Bar nuts as the cones seat.
Daily	Inspect Cross Bar nut tightness during routine care.
Before storage	Clean, inspect, protect and support securely.

Parts Reference — MGR45

ITEM NO.	PART NUMBER	DESCRIPTION	QTY.
1	USS_250	SPLIT UNIVERSAL MOUNT ASSEMBLY	1
2	MGR45-GRAPPLE	MGR45-GA GRAPPLE ASSEMBLY	1
3	MGR45-RAKE	MGR45-RA RAKE ASSEMBLY	1
4	MGR_45-CBA	CROSSBAR ASSEMBLY	1
5	MGR_45-GP	GRAPPLE PIN ASSEMBLY	2
6	MGR_45-LP	GRAPPLE PIN ASSEMBLY	2
7	11104711	FLANGE BOLT: 3/8 - 16 X 1-1/4	4
8	1137341	FLANGE NUT: 3/8 – 16	4
9	1129570	.0250 X1.0 PHILLIPS FLAT HEAD SCREW	4
10	1137018	0.250-20 NYLON-INSERT LOCKNUT	4
11	CONE	MGR45-CONE SMALL	1
12	SPACER	MGR45-SPACER	1
13	33096	FLAT WASHER 1"I.D. X 2" O.D.	1
14	LP-38	3/8" DIAMETER X 1 3/4" (1-1/2" USEABLE)	1
15	36278	1-1/2"-6 NUT	1
16	106034	TOP LINK ASSEMBLY	1
17	USS SHIM	3/16" X 2" X 10 1/2"	2







UNLESS OTHERWISE SPECIFIED:
DIMENSIONS ARE IN INCHES
TOLERANCES:
FR ACTIONAL ±
TWO PLACE DECIMAL ±

PROPRIETARY DRAWING

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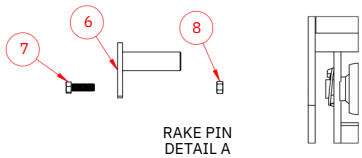
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FINISH: Black Industrial Paint

DO NOT SCALE DRAWING

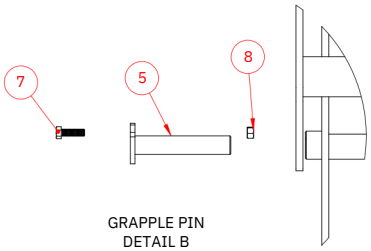
OLD SERIES:

	NAME	DATE
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UPDATED BY		
ENG APPR.		
Q.A.		
COMMENTS:		

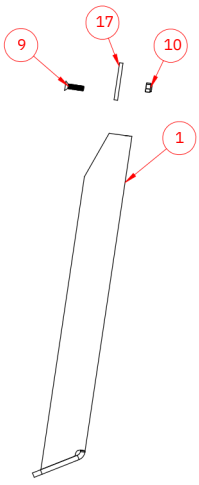
Company: ANBO Attachments
TITLE: MGR45-GR
MGR45-GR Grapple Rake Assembly
SIZE B | DWG. | REV 0
SCALE:1:15 | WEIGHT: 492.41 | SHEET 1 OF 2



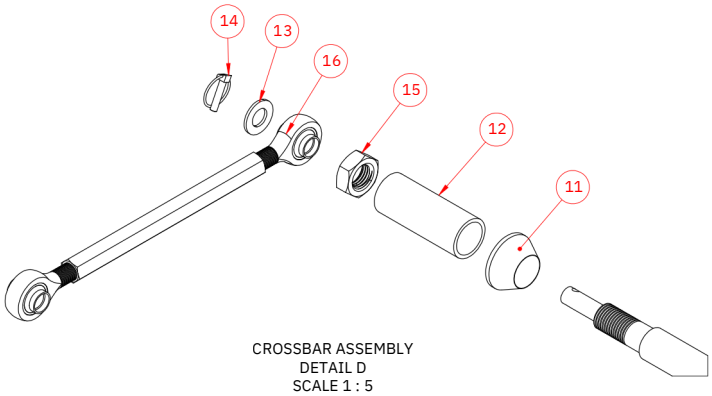
RAKE PIN
DETAIL A
SCALE 1 : 5



GRAPPLE PIN
DETAIL B
SCALE 1 : 5



UNIVERSAL MOUNT SHIM
DETAIL C
SCALE 1 : 5



CROSSBAR ASSEMBLY
DETAIL D
SCALE 1 : 5

UNLESS OTHERWISE SPECIFIED:
DIMENSIONS ARE IN INCHES
TOLERANCES:
FR ACTIONAL ±
TWO PLACE DECIMAL ±

PROPRIETARY DRAWING

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MATERIAL: Steel
FINISH: Industrial Black Paint

DO NOT SCALE DRAWING

OLD SERIES:

	NAME	DATE
DRAWN BY	GRT	5/27/2026
UPDATED BY		
ENG APPR.		
Q.A.		
COMMENTS:		

Company: ANBO Attachments
TITLE: MGR45-GR
MGR45-GR Grapple Rake Assembly
SIZE B | DWG. | REV 0
SCALE:1:15 | WEIGHT: 492.41 | SHEET 1 OF 1

Troubleshooting

SAFE TROUBLESHOOTING
Empty and support the grapple, park, shut down and secure raised components before inspection. Stay out of crush zones. Do not force pins, turn loaded links, or adjust parts while the loader moves.
The drawings on page 15 identify MGR45 components. Circle numbers are drawing items; confirm current part codes and compatibility with ANBO before ordering.

MOUNT WILL NOT SEAT OR LOCK
Verify the mount matches the loader. With parts supported, inspect debris, damage, bent parts and alignment. Every lock must fully engage. Do not grind, weld or modify the mount to force a fit.

CROSS BAR SHIFTS OR NUTS LOOSEN
Stop use. Check cone seating and bar centering; exposed end lengths must match within ⅛ inch. Tighten with the supplied wrench, then repeat the initial-use and 30-minute checks on page 12. Contact ANBO if movement continues.

JAW WILL NOT OPEN OR CLOSE THROUGH ITS RANGE
Stop before interference. Check obstructions, equal link lengths, secure Locking Tabs and the 4-inch thread-exposure limit. Repeat the unloaded setup checks on page 12; never force the loader beyond a stop.

LOAD SLIPS OR RELEASES
Lower immediately. Reduce or reposition material and verify linkage adjustment. Curl up opens the grapple; do not unintentionally open it during lifting or travel. Stop if a suitable load will not hold securely.

LINK PIN IS LOADED OR DIFFICULT TO REMOVE
Do not strike or force it. Safely support the loader, jaw and rake to unload the connection before removing retainers. Obtain help from ANBO if the connection cannot be safely unloaded.

BENT, CRACKED OR DAMAGED PARTS
Stop using the grapple and contact ANBO at (888) 762-6218 with clear photos. Do not heat, weld, straighten or alter components without ANBO's approved repair procedure.

Returns & Exchanges

RETURNS AND EXCHANGES
Many ANBO products are built for a specific customer, machine and configuration. Verify the approved specifications and requirements before construction.

CUSTOM PRODUCTS
Custom orders delivered according to the customer's approved specifications, without material or manufacturing defects, are non-refundable, except where an applicable written fitment guarantee provides otherwise. Refer to the terms supplied with your order and contact ANBO about fitment concerns before arranging a return.
If project or engineering requirements change after construction, contact ANBO for a quote to modify the product.

STOCK PRODUCTS
Approved stock-item returns are subject to freight charges and a 15% restocking fee. Obtain a Return Material Authorization (RMA) before sending any product back. Custom-built orders do not qualify for the stock-item return policy.

STARTING A RETURN
Contact ANBO or your authorized dealer with order details, the reason for return and relevant photos. Obtain the RMA and shipping instructions before dispatch. Package the product securely and include the authorization and contact information.

FREIGHT
The customer is responsible for return shipping. ANBO covers approved return shipping only for items accepted under its two-year warranty. Confirm eligibility and freight arrangements with ANBO before shipping. Warranty and claim information appear on page 18.

Warranty & Support

TWO-YEAR MANUFACTURER DEFECT WARRANTY
ANBO Attachments provides a two-year manufacturer defect warranty on new attachments manufactured by ANBO Attachments, beginning on the date of delivery to the original purchaser.
During this period, ANBO will replace defective parts free of charge at its factory or authorized Direct Dealer locations, provided returned parts are packaged to prevent damage.

EXCLUSIONS
The warranty does not cover damage or defects resulting from use beyond rated capacities, abuse, misuse, neglect, accidents caused by improper use, unauthorized modifications or repairs, previously owned equipment, or routine maintenance needs.
Damage caused by pushing over trees or ramming is misuse and is not covered. Excessive force can bend tines or damage the linkage. Follow the installation, support and thread-exposure limits in this manual.

STARTING A CLAIM
1. Stop using equipment that is damaged or unsafe. Empty, support and shut down before inspection.
2. Contact ANBO at (888) 762-6218 or your authorized dealer. Describe the issue and provide clear photos and proof of purchase. ANBO will advise which equipment or order details are needed.
3. Ask ANBO to confirm coverage, the repair/replacement procedure and any return authorization before shipping parts or arranging repairs.
4. Confirm responsibility for labor, freight and other costs before authorizing work. Do not assume these costs are covered. Return-shipping terms appear on page 17.
5. Package authorized returns securely and include the claim reference and contact details.

KEEP YOUR RECORDS
Keep this manual, purchase documentation and maintenance records with the attachment. Pass these operating instructions to anyone who uses or later owns the equipment.

CLASP-IT™
Owner’s Manual

ANBO MGR45 mechanical grapple
Installation • Adjustment • Operation • Care

GENERAL OPERATION & CARE
Rev. 2026-10-26 | Page 19

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